

Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims

1 (Amended). A method for manufacturing a golf club head having a polymer insert with an indicia thereon, the method comprising:

placing the golf club head within a club containment recess of a base, the golf club head having a front face with a recess and the polymer insert therein, the polymer insert having a thickness ranging from 0.125 inch to 0.500 inch and composed of a material selected from the group consisting of polyurethanes, polyetherimides and ionomers, the base designed to contain the golf club head with the polymer insert exposed for printing thereon;

pad printing the indicia composed of an UV-curable ink directly on an external surface of the polymer insert while the golf club head is within the club containment recess of the base; and

curing the indicia printed directly on the external surface of the polymer insert through exposure to artificial UV light for a predetermined time period, the UV light having a wavelength of 254 nanometers to 365 nanometers.

2 (Amended). A method for manufacturing a golf club head having a polymer insert with an indicia thereon, the method comprising:

placing the golf club head within a club containment recess of a base, the golf club head having a front face with a recess and the polymer insert therein, the polymer insert having a thickness ranging from 0.125 inch to 0.500 inch and composed of a material selected from the group consisting of polyurethanes, polyetherimides and ionomers, the base designed to contain the golf club head with the polymer insert exposed for printing thereon;

pad printing the indicia composed of a heat-curable ink directly on an external surface of the polymer insert while the golf club head is within the club containment recess of the base; and

curing the indicia printed directly on the external surface of the polymer insert through heating in a convection oven for a predetermined time period.

3 (Amended) A method for manufacturing a golf club head having a polymer insert with an indicia thereon, the method comprising:

placing the golf club head within a club containment recess of a base, the golf club head having a front face with a recess and the polymer insert therein, the polymer insert having a thickness ranging from 0.125 inch to 0.500 inch and composed of a material selected from the group consisting of polyurethanes, polyetherimides and ionomers, the base designed to contain the golf club head with the polymer insert exposed for printing thereon;

hot stamping the indicia directly on an external surface of the polymer insert while the golf club head is within the club containment recess of the base;
and

cooling indicia hot stamped directly on the external surface of the polymer insert of the golf club head for a predetermined time period.